1.329 Release for VMP firmware Build 348

The follow list describes changes made to version 1.329 between build 347 and build 348.

1. Code was added to the EtherNet I/P interface that delays the value reported for the current volume while the adjust motor moves.
2. A new flag (AtShotSize) was added to the EtherNet I/P interface that indicated when the current volume was the same as the last requested shot size. This bit/flag is set to one when the current dispense volume is the same as the last requested shot size.
3. The debugging values for PLC I/O debugging and general debugging were changed to zero. Thus allowing them to be set after the diagnostic window has been opened.